

GOST 9567-75
Precision steel tubes. Range

This standard is applied to steel pipes of particular accuracy after cold drawing or hot rolling.
Cold drawing pipes are produced of the following length:

Not fixed length – from 1 to 11.5 m

Fixed length – from 4.5 to 9 m.

Length multiplied fixed length - up to 9 m with allowance 5 mm for each cutting. Per customer request it can be stated another allowance.

Max length deviation for fixed and multiple length are to be + 10 mm.

Production type of pipes	Outside diameter		Wall thickness	
	Sizes, mm	Deviations	Sizes, mm	Deviations
Cold drawn pipes	Up to 30 including	± 0,10 mm	For pipes with OD 6 - 108 mm	
	Over 30 up to 40 including	± 0,15 mm	Up to 0,8 including	± 0,05 mm
	Over 40 up to 50 including	± 0,20 mm	Over 0,8 up to 5 including	± 7,5
	Over 50 up to 60 including	± 0,25 mm	Over 5	± 6%
	Over 60 up to 70 including	± 0,30 mm	For pipes with OD over 110 mm	
	Over 70 up to 80 including	± 0,35 mm	Up to 2,5 including	± 10%
	Over 80 up to 90 including	± 0,40 mm	Over 2,5 up to 5 including	+ 10%, -7,5%
	Over 90 up to 108 including	± 0,45 mm	Over 5	± 7,5%
	Over 108 up to 120 including	± 0,50 mm		
	Over 120	± 0,8 %		
Hot rolled pipes	Up to 50 including	± 0,35 mm	Up to 15 including	± 10%
			Over 15	± 8%
	Over 50	± 0,8%	If D/S = 4 - 10	± 6%

Mechanical composition

Steel grade	Tensile strength, N/mm ² (min)	Yield strength, N/mm ² (min)	Elongation, % (min)
10	343	206	24
20	412	245	21
35	510	294	17
45	589	323	14
40X	618	-	14
30XГCA	491	-	18

Chemical composition (% , max)

Steel grade	C	Si	Mn	Cr	Ni	Mo	S	P	Cu
10	0,07-0,14	0,17-0,37	0,35-0,65	0,15	0,3	-	-	-	-
20	0,17-0,24	0,17-0,37	0,35-0,65	0,25	0,25	-	0,03	0,025	0,3
35	0,32-0,40	0,17-0,37	0,50-0,80	0,25	0,3	-	0,04	0,035	0,3
45	0,42-0,45	0,17-0,37	0,50-0,80	0,25	-	-	-	-	-
40X	0,36-0,44	0,17-0,37	0,50-0,80	0,80-1,10	0,3	-	0,035	0,035	0,3
30XГCA	0,28-0,34	0,90-1,20	0,80-1,10	0,80-1,10	0,3	-	0,005	0,025	-

Sizes and weight of 1 m of cold drawn and cold rolled are to accord to table below.

Table

OD, mm	Weight of 1 m pipe, kg, if WT, mm								
	0,2	0,25	0,3	0,4	0,5	0,8	1,0	1,2	1,5
4	0,0187	0,0231	0,0274	0,0355	0,043	0,063	0,074	0,083	-
5	0,0237	0,0293	0,0348	0,0454	0,0555	0,0829	0,0986	0,112	0,129
6	0,0286	0,0355	0,0422	0,0552	0,0678	0,103	0,123	0,142	0,166
7	0,0335	0,0416	0,0496	0,0651	0,0801	0,122	0,148	0,172	0,203
8	0,0385	0,0478	0,0570	0,0750	0,0925	0,142	0,173	0,201	0,240
9	0,0434	0,0540	0,0644	0,0847	0,105	0,162	0,197	0,231	0,277
10	0,0483	0,0601	0,0718	0,0947	0,117	0,182	0,222	0,260	0,314
11	0,0533	0,0631	0,0792	0,105	0,129	0,201	0,247	0,290	0,351
12	0,0582	0,0724	0,0886	0,114	0,142	0,221	0,271	0,320	0,388
13	0,0631	0,0786	0,0940	0,124	0,154	0,241	0,296	0,349	0,42
14	0,0681	0,0848	0,101	0,134	0,166	0,260	0,321	0,435	0,462
15	0,0730	0,0909	0,199	0,144	0,179	0,280	0,345	0,408	0,499
16	0,0779	0,0971	0,166	0,134	0,191	0,300	0,370	0,438	0,536
18	0,0878	0,109	0,131	0,174	0,216	0,339	0,419	0,497	0,610
19	0,0927	0,116	0,138	0,183	0,228	0,359	0,444	0,527	0,647
20	0,0977	0,122	0,146	0,193	0,240	0,379	0,469	0,556	0,684
21	0,103	0,128	0,153	0,203	0,253	0,399	0,493	0,586	0,721
22	0,108	0,134	0,161	0,213	0,265	0,418	0,518	0,616	0,758
23	0,112	0,140	0,168	0,223	0,277	0,438	0,543	0,645	0,795
24	0,117	0,146	0,175	0,233	0,290	0,458	0,567	0,675	0,832
25	0,122	0,153	0,183	0,243	0,302	0,477	0,592	0,704	0,859
26	0,127	0,159	0,190	0,253	0,314	0,497	0,617	0,734	0,906
27	0,132	0,165	0,198	0,262	0,327	0,517	0,641	0,764	0,943
28	0,137	0,171	0,205	0,272	0,339	0,537	0,666	0,793	0,980
30	0,147	0,183	0,220	0,292	0,364	0,576	0,715	0,852	1,054
32	0,157	0,196	0,235	0,312	0,388	0,616	0,764	0,911	1,128
34	0,167	0,208	0,249	0,331	0,413	0,655	0,814	0,971	1,202
35	0,172	0,214	0,257	0,341	0,425	0,675	0,838	1,000	1,239
36	0,177	0,220	0,264	0,351	0,438	0,694	0,863	1,030	1,276
38	0,186	0,233	0,279	0,371	0,462	0,734	0,912	1,089	1,350
40	0,196	0,245	0,294	0,391	0,487	0,773	0,962	1,148	1,424
42	-	-	0,309	0,410	0,512	0,813	1,011	1,207	1,498
45	-	-	0,331	0,440	0,549	0,872	1,085	1,296	1,609
48	-	-	0,353	0,470	0,586	0,931	1,159	1,385	1,720
50	-	-	0,368	0,489	0,610	0,971	1,208	1,444	1,794
51	-	-	0,375	0,499	0,623	0,990	1,233	1,474	1,831
53	-	-	0,390	0,519	0,647	1,030	1,282	1,533	1,905
54	-	-	0,397	0,529	0,660	1,050	1,307	1,563	1,942
56	-	-	0,412	0,548	0,684	1,089	1,356	1,622	2,016
57	-	-	0,419	0,558	0,697	1,109	1,381	1,651	2,053
60	-	-	0,442	0,588	0,734	1,168	1,455	1,740	2,164

63	-	-	-	-	-	1,227	1,529	1,829	2,275
65	-	-	-	-	-	1,267	1,578	1,888	2,349
68	-	-	-	-	-	1,326	1,652	1,977	2,460
70	-	-	-	-	-	1,365	1,702	2,036	2,534
73	-	-	-	-	-	1,424	1,776	2,125	2,645
75	-	-	-	-	-	1,464	1,825	2,184	2,71

Continuous table

OD, mm	Weight of 1 m pipe, kg, if WT, mm									
	1,8	2,0	2,2	2,5	2,8	3,0	3,2	3,5	4,6	4,5
4	-	-	-	-	-	-	-	-	-	-
5	-	-	-	-	-	-	-	-	-	-
6	0,186	0,197	-	-	-	-	-	-	-	-
7	0,231	0,247	0,260	0,277	-	-	-	-	-	-
8	0,275	0,296	0,315	0,339	-	-	-	-	-	-
9	0,320	0,345	0,369	0,401	-	-	-	-	-	-
10	0,364	0,395	0,423	0,462	0,497	0,518	0,537	0,561	-	-
11	0,408	0,444	0,477	0,524	0,566	0,592	0,616	0,647	-	-
12	0,453	0,493	0,532	0,586	0,635	0,666	0,694	0,734	-	-
13	0,497	0,543	0,586	0,647	0,704	0,740	0,778	0,820	0,888	-
14	0,542	0,592	0,640	0,709	0,773	0,814	0,852	0,906	0,986	-
15	0,586	0,641	0,694	0,771	0,842	0,888	0,931	0,993	1,085	1,165
16	0,630	0,691	0,749	0,832	0,911	0,962	1,010	1,079	1,184	1,276
18	0,719	0,789	0,857	0,956	0,050	1,110	1,168	1,252	1,381	1,498
19	0,764	0,838	0,911	1,017	1,119	1,184	1,947	1,338	1,480	1,609
20	0,808	0,888	0,966	1,079	1,188	1,258	1,326	1,424	1,578	1,720
21	0,852	0,937	1,020	1,141	1,257	1,332	1,405	1,511	1,677	1,831
22	0,897	0,986	1,074	1,202	1,326	1,406	1,484	1,597	1,776	1,942
23	0,941	1,036	1,129	1,264	1,395	1,480	1,563	1,683	1,874	2,053
24	0,985	1,085	1,183	1,326	1,464	1,554	1,641	1,769	1,973	2,164
25	1,030	1,134	1,237	1,387	1,533	1,628	1,720	1,856	2,072	2,275
26	1,074	1,184	1,291	1,449	1,602	1,702	1,800	1,949	2,170	2,386
27	1,119	1,233	1,346	1,511	1,671	1,776	1,878	2,028	2,269	2,497
28	1,163	1,282	1,400	1,572	1,740	1,850	1,957	2,115	2,368	2,608
30	1,252	1,381	1,508	1,695	1,878	1,998	2,115	2,287	2,565	2,830
32	1,341	1,480	1,617	1,819	2,016	2,146	0,273	2,460	2,762	3,052
34	1,429	1,578	1,725	1,942	2,154	2,294	2,430	2,633	2,959	3,274
35	1,474	1,628	1,780	2,004	2,233	2,367	2,510	2,719	3,058	3,385
36	1,518	1,677	1,834	2,065	2,293	2,441	2,588	2,805	3,157	3,496
38	1,607	1,776	1,942	2,189	2,431	2,589	2,746	2,978	3,354	3,718
40	1,696	1,874	2,051	2,312	2,569	2,737	2,904	3,150	3,551	3,940
42	1,785	1,973	2,159	2,435	2,707	2,885	3,062	3,323	3,749	4,162
45	1,918	2,121	2,322	2,620	2,914	3,107	3,299	3,582	4,044	4,495
48	2,051	2,269	2,485	2,805	3,121	3,329	3,535	3,841	4,340	4,827

377	-	-	-	-	-	-	-	-	-	13,891
402	-	-	-	-	-	-	-	-	-	14,815
426	-	-	-	-	-	-	-	-	-	15,703
450	-	-	-	-	-	-	-	-	-	16,591
480	-	-	-	-	-	-	-	-	-	17,701
500	-	-	-	-	-	-	-	-	-	18,441
530	-	-	-	-	-	-	-	-	-	-
560	-	-	-	-	-	-	-	-	-	-
600	-	-	-	-	-	-	-	-	-	-
630	-	-	-	-	-	-	-	-	-	-
710	-	-	-	-	-	-	-	-	-	-

Continuous table

OD, mm	Weight of 1 m pipe, kg, if WT, mm									
	1,8	2,0	2,2	2,5	2,8	3,0	3,2	3,5	4,0	4,5
76	3,294	3,650	4,004	4,532	5,055	5,401	5,745	6,258	7,103	7,935
80	3,471	3,847	4,221	4,778	5,331	5,697	6,061	6,603	7,497	8,37
83	3,605	3,995	4,383	4,963	5,538	5,519	6,297	6,862	7,793	8,712
85	3,693	4,094	4,492	5,086	5,676	6,067	6,455	7,035	7,990	8,934
89	3,871	4,291	4,709	5,333	5,952	6,363	6,771	7,380	8,385	9,378
90	3,915	4,340	4,763	5,395	6,021	6,437	6,846	7,466	8,484	9,484
95	4,137	4,587	5,034	5,703	6,367	6,807	7,244	7,898	8,977	10,043
100	4,359	4,834	5,306	6,011	6,712	7,176	7,639	8,329	9,470	10,598
102	4,448	4,933	5,414	6,135	6,850	7,324	7,797	8,502	9,667	10,820
108	4,714	5,228	5,740	6,504	7,264	7,768	8,271	9,020	10,259	11,486
110	4,803	5,327	5,849	6,628	7,402	7,916	8,428	9,193	10,456	11,708
120	5,247	5,820	6,391	7,244	8,093	8,656	9,217	10,056	11,443	12,818
130	5,691	6,313	6,934	7,861	8,783	9,396	10,007	10,919	12,429	13,928
140	6,135	6,807	7,467	8,477	9,474	10,136	10,797	11,782	13,416	15,037
150	6,579	7,300	8,019	9,094	10,164	10,876	11,585	12,645	14,402	16,147
160	7,023	7,793	8,561	9,701	10,855	11,616	12,374	13,508	15,389	17,257
170	7,467	8,286	9,104	10,327	11,546	12,355	13,163	14,371	16,375	18,367
180	7,910	8,779	9,647	10,944	12,236	13,095	13,953	15,235	17,362	19,476
190	8,354	9,273	10,189	11,560	12,927	13,835	14,742	16,098	18,348	20,586
200	8,798	9,766	10,732	12,177	13,617	14,575	15,617	16,961	19,336	21,696
210	9,242	10,259	11,781	12,793	14,308	15,315	16,320	17,824	20,321	22,806
220	9,686	10,752	11,817	13,410	14,998	16,055	17,109	18,687	21,308	23,915
240	10,574	11,739	12,902	14,642	16,379	17,534	18,687	20,414	23,280	26,135
250	11,018	12,232	13,444	15,259	17,070	18,274	19,477	21,277	24,267	27,244
273	12,039	13,367	14,692	16,677	18,658	19,976	21,292	23,262	26,536	29,797
325	14,347	15,931	17,568	19,883	22,249	23,823	25,395	27,750	31,665	35,568
351	15,501	17,214	18,924	21,486	24,044	25,747	27,447	29,995	34,230	38,453
377	16,655	18,496	20,335	23,089	25,839	27,670	29,499	32,239	36,795	41,339
402	17,765	19,729	21,691	24,631	27,566	29,520	31,472	34,397	36,261	44,113

426	18,831	20,913	22,993	26,110	29,223	31,295	33,366	36,468	41,629	46,777
450	18,896	22,097	24,296	27,590	30,880	33,071	35,260	38,540	43,996	49,440
480	21,228	23,576	25,923	29,440	32,952	35,291	37,227	41,129	46,955	52,759
500	21,395	24,563	27,008	30,673	34,333	36,770	39,206	42,856	48,928	54,989
530	-	26,043	28,635	32,522	36,404	38,990	41,573	45,445	51,881	58,318
560	-	27,522	30,264	34,372	38,476	41,209	43,941	48,034	54,847	61,648
600	-	29,495	32,434	36,838	41,238	44,169	47,097	51,487	58,793	66,087
630	-	-	-	-	43,310	46,388	49,465	54,076	61,752	69,416
710	-	-	-	-	48,833	52,307	55,778	60,982	69,644	78,294

Continuous table

OD, mm	Weight of 1 m pipe, kg, if WT, mm								
	5,0	5,5	6,0	7,0	8,0	9,0	10,0	12,0	
4	-	-	-	-	-	-	-	-	
5	-	-	-	-	-	-	-	-	
6	-	-	-	-	-	-	-	-	
7	-	-	-	-	-	-	-	-	
8	-	-	-	-	-	-	-	-	
9	-	-	-	-	-	-	-	-	
10	-	-	-	-	-	-	-	-	
11	-	-	-	-	-	-	-	-	
12	-	-	-	-	-	-	-	-	
13	-	-	-	-	-	-	-	-	
14	-	-	-	-	-	-	-	-	
15	1,233	-	-	-	-	-	-	-	
16	1,356	-	-	-	-	-	-	-	
18	1,603	-	-	-	-	-	-	-	
19	1,726	-	-	-	-	-	-	-	
20	1,850	1,967	2,072	-	-	-	-	-	
21	1,973	2,102	2,220	-	-	-	-	-	
22	2,096	2,238	2,368	-	-	-	-	-	
23	2,220	2,374	2,515	-	-	-	-	-	
24	2,343	2,509	2,663	-	-	-	-	-	
25	2,466	2,645	2,811	3,107	-	-	-	-	
26	2,589	2,781	2,959	3,280	-	-	-	-	
27	2,713	2,916	3,107	3,453	3,749	3,995	-	-	
28	2,836	3,052	3,255	3,625	-	-	-	-	
30	3,083	3,323	3,551	3,971	4,340	-	-	-	
32	3,329	3,594	3,847	4,316	4,735	-	-	-	
34	3,576	3,866	4,143	4,661	5,129	-	-	-	
35	3,699	4,001	4,291	4,834	5,327	-	-	-	
36	3,822	4,137	4,439	5,006	5,524	-	-	-	
38	4,069	4,408	4,735	5,352	5,919	6,437	-	-	
40	4,316	4,680	5,031	5,697	6,313	6,881	-	-	

30	-	-	-	-	-	-	-	-	-
32	-	-	-	-	-	-	-	-	-
34	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
36	-	-	-	-	-	-	-	-	-
38	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
42	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
48	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
51	-	-	-	-	-	-	-	-	-
53	-	-	-	-	-	-	-	-	-
54	-	-	-	-	-	-	-	-	-
56	-	-	-	-	-	-	-	-	-
57	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
63	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
68	-	-	-	-	-	-	-	-	-
70	-	-	-	-	-	-	-	-	-
73	-	-	-	-	-	-	-	-	-
75	-	-	-	-	-	-	-	-	-

Continuous table

OD, mm	Weight of 1 m pipe, kg, if WT, mm							
	5,0	5,5	6,0	7,0	8,0	9,0	10,0	12,0
76	8,755	9,562	10,358	11,911	13,416	14,871	16,276	18,940
80	9,248	10,105	10,950	12,602	14,205	15,759	17,263	20,124
83	9,618	10,512	11,394	13,120	14,797	16,425	18,003	21,012
85	9,865	10,783	11,690	13,465	15,191	16,868	18,496	21,603
89	10,358	11,326	12,281	14,156	15,981	17,756	19,483	22,787
90	10,981	11,461	12,429	14,328	16,178	17,978	19,729	23,083
95	11,098	12,140	13,169	15,191	17,164	19,088	20,982	24,563
100	11,714	12,818	13,909	16,055	18,151	20,198	22,195	26,043
102	11,961	13,089	14,205	16,400	18,545	20,642	22,689	26,634
108	12,701	13,903	15,093	17,436	19,729	21,973	24,168	28,410
110	12,947	14,174	15,389	17,781	20,124	22,417	24,662	29,002
120	14,180	15,531	16,868	19,507	22,097	24,637	27,128	31,961
130	15,413	16,887	18,348	21,233	24,070	26,856	29,594	34,921
140	16,646	18,243	19,828	22,960	26,043	29,076	32,060	37,880
150	17,880	19,600	21,308	24,686	28,016	31,295	34,526	40,839
160	19,113	20,956	22,787	26,412	29,988	33,515	36,992	43,799
170	20,346	22,312	24,267	28,139	31,961	35,733	39,458	46,758

180	21,579	23,669	25,747	29,865	33,934	37,954	41,925	49,718
190	22,812	25,025	27,226	31,591	35,907	40,174	44,391	52,677
200	24,045	26,382	28,706	33,318	37,880	42,393	46,857	55,636
210	25,278	27,738	30,186	35,044	39,853	44,613	49,323	58,596
220	26,511	29,094	31,665	36,770	41,826	46,832	51,789	61,555
240	28,977	31,307	34,625	40,223	45,772	51,271	56,721	67,474
250	30,210	33,164	36,104	41,949	47,744	53,491	59,188	70,433
273	33,046	36,283	39,508	45,920	52,282	58,596	64,860	77,240
325	39,458	43,336	47,202	54,896	62,542	70,137	77,684	92,629
351	42,664	46,868	51,049	59,385	67,671	75,908	84,096	100,323
377	45,870	50,390	54,896	63,873	72,801	81,679	90,508	108,017
402	48,953	53,781	58,596	68,189	77,733	87,228	96,673	115,416
426	51,912	57,036	62,147	72,332	82,468	92,555	102,592	122,518
450	54,872	60,291	65,698	76,475	87,203	97,881	108,511	129,621
480	58,571	64,360	70,137	81,654	93,122	104,540	115,909	138,499
500	61,037	67,073	73,097	85,107	97,068	108,979	120,841	144,418
530	64,736	71,142	77,536	90,286	102,986	115,638	128,240	153,296
560	68,436	75,211	81,975	95,465	108,905	122,296	136,638	162,174
600	73,368	80,637	87,894	102,370	116,797	131,174	145,503	174,011
630	77,067	84,706	92,333	107,549	122,716	137,833	152,901	182,890
710	86,932	95,557	104,170	121,359	138,499	155,589	172,630	206,565

Continuous table

OD, mm	Weight of 1 m pipe, kg, if WT, mm								
	14,0	16,0	18,0	20,0	22,0	24,0	28,0	30,0	32,0
76	-	-	-	-	-	-	-	-	-
80	-	-	-	-	-	-	-	-	-
83	-	-	-	-	-	-	-	-	-
85	-	-	-	-	-	-	-	-	-
89	-	-	-	-	-	-	-	-	-
90	-	-	-	-	-	-	-	-	-
95	-	-	-	-	-	-	-	-	-
100	-	-	-	-	-	-	-	-	-
102	30,383	33,934	37,288	40,445	43,404	47,473	51,099	52,269	55,242
108	32,456	36,302	39,952	43,404	46,660	51,173	55,242	57,706	59,977
110	33,145	37,091	40,839	44,391	47,745	50,901	56,623	59,188	61,555
120	36,598	41,037	45,278	49,323	53,170	58,571	63,528	66,586	69,447
130	40,060	44,983	49,718	54,255	58,596	64,730	70,433	73,984	77,338
140	43,503	48,928	54,157	59,188	64,021	70,902	77,338	81,383	85,230
150	46,955	52,874	58,596	64,120	69,447	77,067	84,244	88,781	93,122
160	50,408	56,820	63,035	69,052	74,782	83,232	91,149	96,180	101,013
170	53,861	60,766	67,474	73,984	80,298	89,398	98,054	103,578	108,905
180	57,313	64,712	71,913	78,917	85,723	95,563	104,959	110,977	118,797
190	60,766	68,658	76,352	83,849	91,149	101,729	111,864	118,375	124,688

200	64,218	72,603	80,791	88,781	96,574	107,894	118,770	125,774	132,580
210	67,671	76,549	85,230	93,714	102,000	114,059	125,675	133,172	140,472
220	71,124	80,495	89,669	98,646	107,425	120,225	132,580	140,570	148,363
240	78,029	88,387	98,547	108,511	118,276	132,555	140,391	155,367	164,147
250	81,481	92,333	102,986	113,443	123,702	138,721	153,296	162,766	172,038
273	89,423	101,408	113,196	124,787	136,181	152,901	169,978	179,782	190,189
325	107,376	121,926	136,279	150,435	164,393	184,961	205,085	218,254	231,226
351	116,353	132,186	147,821	163,259	178,500	200,991	223,039	237,490	251,744
377	125,330	142,445	159,362	176,083	192,606	217,021	240,992	256,726	272,263
402	133,961	152,309	170,460	188,414	206,170	232,434	258,255	275,222	291,292
426	142,247	161,779	181,114	200,251	219,191	247,231	274,828	292,978	310,932
450	150,534	171,249	191,768	212,089	232,212	262,028	291,400	310,735	329,872
480	160,891	183,087	205,085	226,886	248,489	269,895	312,116	332,930	353,547
500	167,797	190,979	213,963	236,750	259,340	281,733	325,926	347,727	369,330
530	178,155	202,816	227,280	251,547	275,617	311,351	346,642	369,922	393,005
560	188,512	214,654	240,957	266,344	291,893	325,847	367,357	392,118	416,680
600	202,323	230,437	258,354	206,073	313,595	354,509	394,978	421,711	448,247
630	212,681	242,274	271,671	300,870	329,872	373,005	415,694	443,907	471,922
710	240,301	273,841	307,183	340,328	373,276	422,328	470,936	503,094	535,055

Technical requirements for cold drawn pipes are according to GOST 8733 (enclosed).